## Turnarounds

PotashCorp World 's largest potash producer and the third largest producers of nitrogen and phosphate.
Helping Nature Provide

This North American fertilizer manufacturer struggled with inconsistent shutdown practices across four different job sites.
To remedy this problem, the CEO was determined to roll out a cross-functional and scalable life cycle format to avoid lengthy turnaround times that were draining the company's bottom line.
The format would include proactive planning, risk mitigation and disciplined execution.

- After a thorough analysis of the client's end-to-end process, the Proudfoot team helped develop a standard blueprint of operations
- Strategic adjustments in areas of procurement, site management and maintenance were made to stimulate productivity
- Critical project management and contractor management functions were redesigned and supervisors and management were given skills training and coaching

- A consistent framework of operations was rolled out in every plant.
- The amount of wasteful spending was reduced by approximately $60 \%$
- The frequency of unplanned outages decreased significantly
- Reinforced energy and a comprehensive project schedule
- Improved overall project efficiency from 73 percent to 82 percent
- Management team had greater visibility and control during the course of the project


## Proudfoot

- This project led to the design of a corporate-wide framework for turnarounds

